API 5L Plain-end Line Pipe Performance Comparison for Standard Sizes

Outside Diameter		mm
Wall Thickness		mm
Grade		

Pipe Dimensions

Outside Diameter		mm
Calculated Inside Diameter		mm
Wall Thickness		mm
Plain-end Weight		kg/m
Grade		

Mechanical Properties

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Specified Minimum Yield Strength				MPa
Maximum Yield Strength				МРа
Specified Minimum Tensile Strength				MPa
Maximum Tensile Strength				MPa
Yield to Tensile Ratio - Maximum				
Weld Seam Tensile - Minimum				MPa

Minimum Test Pressures

Standard	МРа
Alternate	МРа
Stupp *	МРа

Resulting Maximum Operating Pressures **

	<u> </u>		
Clas	s 1 - 0.72 Design Factor		MPa
Clas	s 2 - 0.60 Design Factor		МРа
Clas	s 3 - 0.50 Design Factor		МРа
Clas	s 4 - 0.40 Design Factor		МРа

Dimensions and mechanical properties are per API 5L 45th Edition with test pressure calculations per API 5L 10.2.6.5 and design pressure calculations per CFR Title 49 Part 192.

- * Stupp tests at 100% SMYS for HFW products and 95% for SAWH products with an additional 5% through end load compensation.
- ** Resulting maximum operating pressures assume a temperature derating factor of 1.000 (250 degrees Fahrenheit or less).
- *** Please contact a Stupp representative for details on non-standard sizes, grades, or test pressures.

